FLUIDPUMPS

PREMIUM -Double Diaphragm Pumps, -High Pressure Double Diaphragm Pumps, -Electrically Piston Pumps, -Pneumatic Piston Pumps











MORE THAN 40 YEARS

Timmer GmbH is your reliable partner in the area of pneumatics, vacuum technology as well as pumping and dosing technology. With more than 130 employees, we develop, manufacture and sell an extensive array of products at two factories - ranging from custom-specific solutions through to technical accessories. In short: we offer you everything you need in your daily practice. Our products are known under the brand names Timmer und TIVAtec all over the world.



Administration



Purchase and sales



Warehouse & logistics



Production of pumps



Production of large cylinders



Production of special structures





Founding 1978



Branches 2



Employees 130



Development department



Construction department







Production of cylinders



Production of vacuum lifting devices



Fixture construction

tim® PRO | PREMIUM double diaphragm pumps 1:1

	Construc- tion size	Туре	Output	Operating pressure	Material design	Page
	1/2"	PTI-MEM1060	60 l/min	1 - 8 bar	stainless steel	10
A. V.	1/2"	PTI-MEM1060-AL	60 l/min	1 - 8 bar	AL	14
	1/2"	PTI-MEM1060V-PPS	60 l/min	1 - 8 bar	PPS	18
	1/2"	PTI-MEM1060V-PP	60 l/min	1 - 8 bar	PP	22
The state of the s	1"	PTI-MEM1150-VA	150 l/min	1 - 8 bar	stainless steel	26
	1"	PTI-MEM1150-AL	150 l/min	1 - 8 bar	Alu	30

$ext{tim}^{\circ} ext{BOOST} \mid ext{PREMIUM high pressure double diaphragm pumps}$

	Construc- tion size	Туре	Output	Operating pressure	Material design	Page
7	3/8"	PTI-MHD1030	30 l/min	1 - 6 bar	stainless steel	34
	1/2"	PTI-MHD1050	50 l/min	1 - 6 bar	stainless steel	38
	1/2"	PTI-MHD1065	65 l/min	1 - 6 bar	stainless steel	42
	1"	PTI-MHD1110	110 l/min	1 - 7 bar	stainless steel	46

tim® ECO | PREMIUM eletrical piston pumps

Туре	Output	Operating pressure	Material design	Page
PTI-KPE1020	20 l/min	16 bar	stainless steel	52
PTI-KPE1030	30 l/min	16 bar	stainless steel	56
PTI-KPE1040	40I/min	20 bar	stainless steel	60
PTI-KPE1060	60l/min	16 bar	stainless steel	64

tim® ECO | back pressure regulator

Туре	Flow rate	Fluid pressure	Material design	Page
WTI-MDRP	40 l/min	25 bar	stainless steel	70

tim® COA | PREMIUM pneumatic piston pumps

Туре	Output	Operating pressure	Material design	Page
Pneumatic Coagulant Pump	0,18 l/min	3 - 6 bar	POM	74

PUMPS

Timmer has earned a good reputation as a reliable partner and manufacturer of reliable pumps, especially in the areas of paint supply and the printing industry for many years now.

Timmer is at the cutting edge and works closely with its partners. Thus, it could again and again improve its position with innovative ideas and individual product solutions.

Timmer products from the timECO, timBOOST, timPRO and timCOA series are characterized by their high quality. Since these products are all "Made in Germany", the production processes can also be closely supervised. In addition, the Timmer products are permanently improved, so that the products always show process-optimizing solutions, such as improved rinsing

capability, better residue emptying, etc. With the developments of the timECO series, for instance the electric piston pumps, the intelligent sensor, etc., Timmer is now taking the next step towards Industry 4.0 and has set itself the task to further develop its own products for the upcoming digital expansion in the future.

tim® PRO tim® BOOST tim® ECO tim® GLUE tim® COA

Pneumatic double diaphragm pumps 1:1 (PTI-MEM)

Pneumatic double diaphragm pumps with pressure intensification (PTI-MHD)

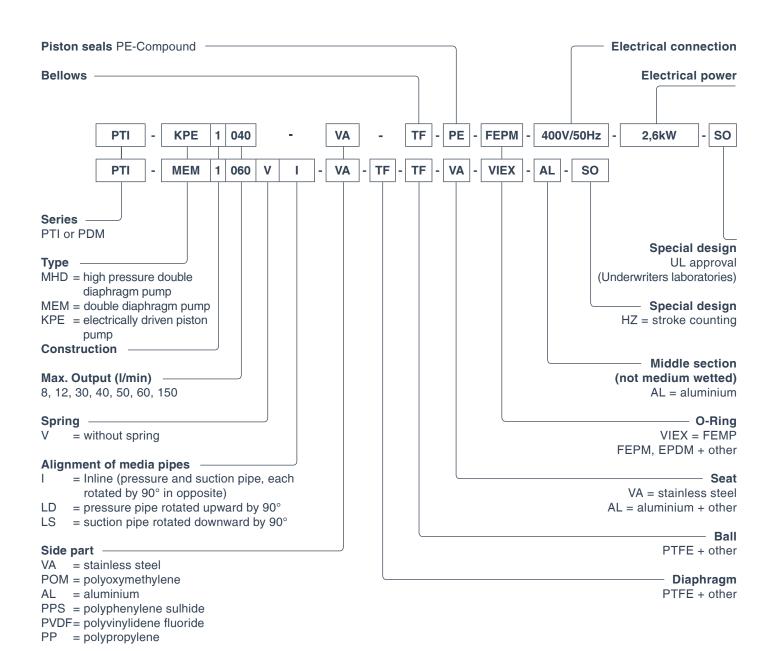
Electrical piston pumps (PTI-KPE)

Pneumatic piston pumps for glue conveyance (PTI-D)

Pneumatic coagulant pumps (PTI-E)



Fluid pumps type key Double diaphragm pumps and electrical piston pumps



Stroke counting:

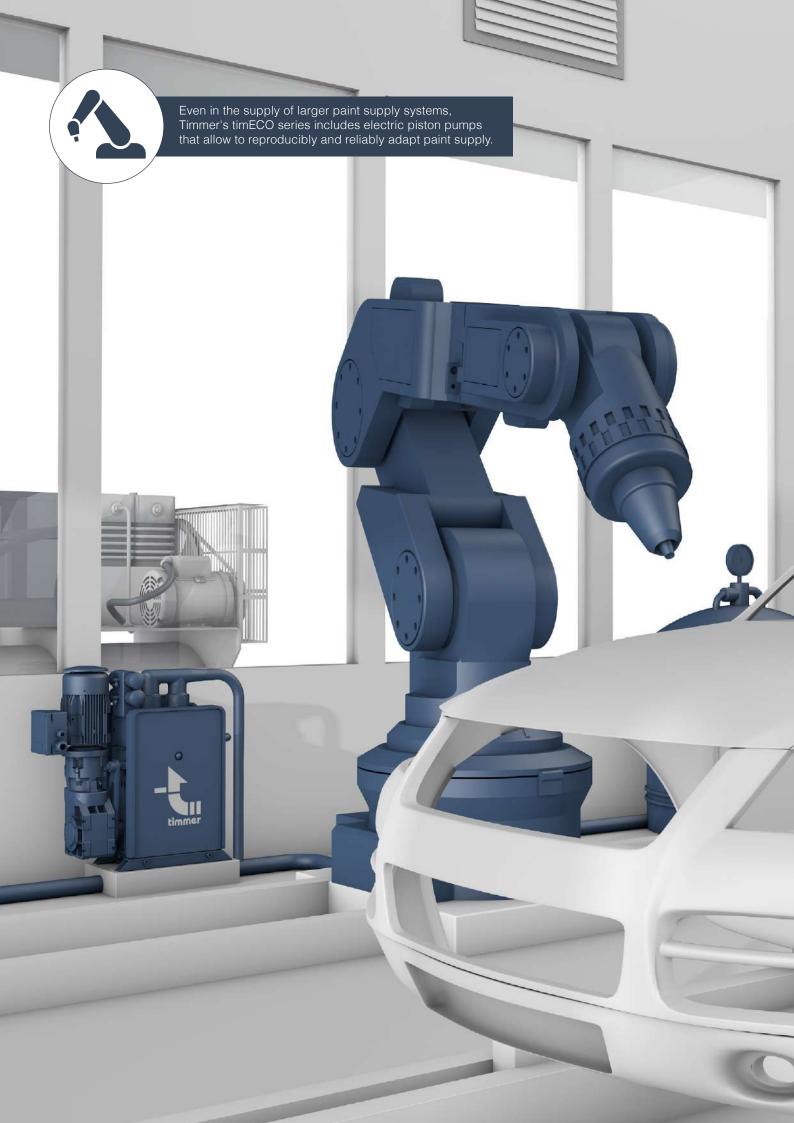
At the customer's request, all Timmer PREMIUM double diaphragm pumps can be provided with optional stroke counting.

The stroke counting is also approved for the explosion protection area (ATEX). The signal of the sensor enables the following evaluations in conjunction with a connected control system:

- Frequency monitoring
- Stroke counting
- Calculation of flow rates
- Monitoring of pump function
- · Detection of process changes
- Display of maintenance intervals



Optional with magnetic sensor for stroke counting



1/2" 60 l/min

PTI-MEM1060

Output approx. 60 I/min ATEX (for further information see operating manual)

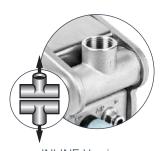








www.timmer-pumps.com/en/double_diaphragm_pumps_1to1



INLINE-Version MEM1060I & MEM1060VI

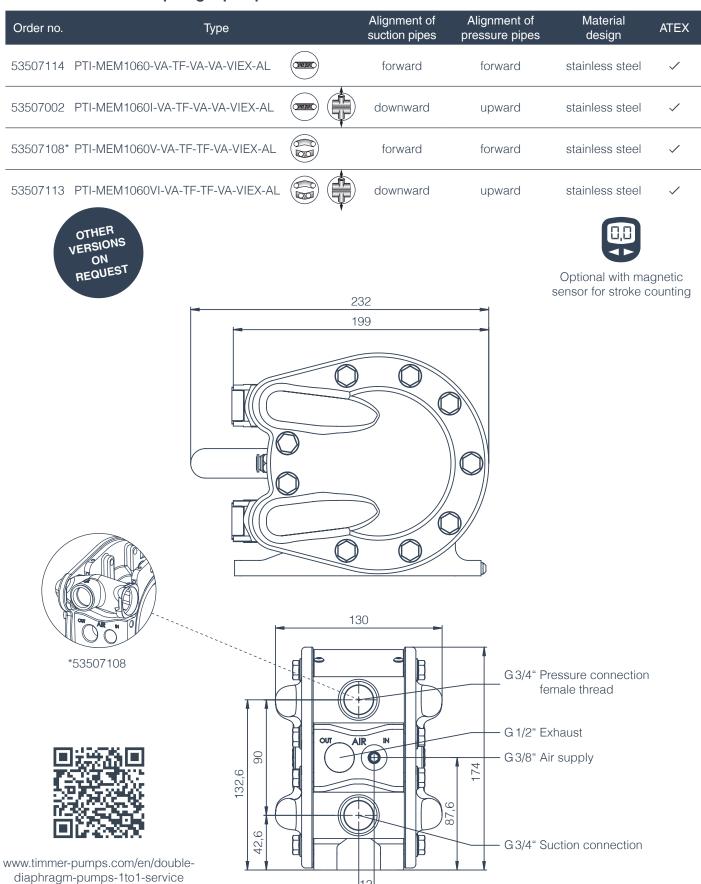


Gravity-loaded valve balls



Spring-loaded media valves

PREMIUM Double diaphragm pumps PTI-MEM1060



The timPRO series pumps have been successfully used for many years as process and transfer pumps in the area of paint supply and in the printing machine industry.

They are characterized in particular by their process reliability, easy servicing, small and compact design, good workmanship and long service life. All versions are also available on request with sensors that allow real-time testing of stroke signals via a customer PLC.

Technical data

Transmission : 1 to 1

Output (max.) : approx. 60 l/min (with water)

with PTFE-compound diaphragm

Drive : pneumatic

Fluid connections : 3/4" Female thread 90° rotable

Operating pressure : 1 - 8 bar compressed air, unoiled, filtered

or oiled

Compressed air connection : hose external Ø 8 mm, internal Ø 6 mm

Suction height dry (max.) : 4 m

Weight : approx. 6,2 kg
Viscosity of pumped medium : up to 15.000 mPas

Temperature of fluids (max.) : +65 °C Noise level : 68 dB(A)

Strokes (max.) : 8 doublestrokes /s

Ex-Protection : ATEX (for further information see

operating manual)

Materials

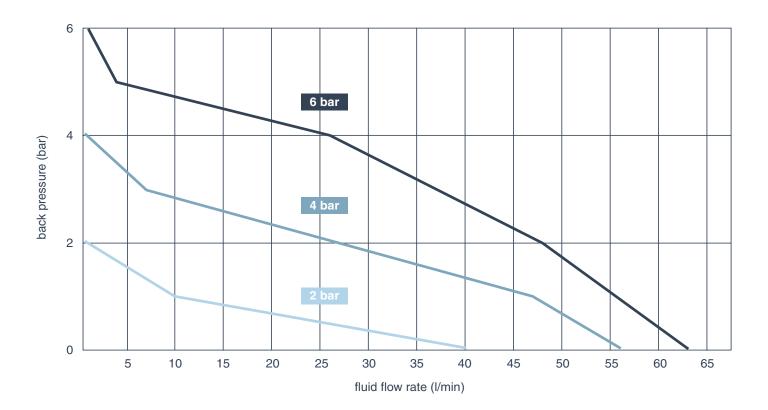
Side part : stainless steel
Middle section of the housing : aluminium
Fluid seals : FEPM
Pneumatic seals : NBR

Valve seats : stainless steel
Valve balls : stainless steel

Diaphragm : PTFE / NBR as composite
Control valves : ceramic flat slide / POM

Screws : stainless steel
Cover sheet : stainless steel
Valve pipes : stainless steel
Springs : spring steel

Fluid flow rate



Features

- Process reliable
- Simple exchange of the diaphragm
- Chemically resistant diaphragm (high durability)
- Diaphragm CIP-capable
- Optimized flushability
- Small compact design
- Reliable starting due to spring valve
- Low-wear pneumatic ceramic valve (process reliable)
- Low maintenance
- Suction and pressure connection 90° rotable
- Suitable for dry running

Fluids

The pump is suitable for conveying various fluids (media). Material resistance has to be examined on a case-by-case basis. We will be pleased to give you advice about the suitability in your specific application.

1/2" 60 l/min

PTI-MEM1060

Output approx. 60 I/min ATEX (for further information see operating manual)

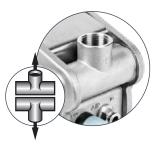








www.timmer-pumps.com/en/double_diaphragm_pumps_1to1



INLINE-Version MEM1060I



Spring-loaded media valves

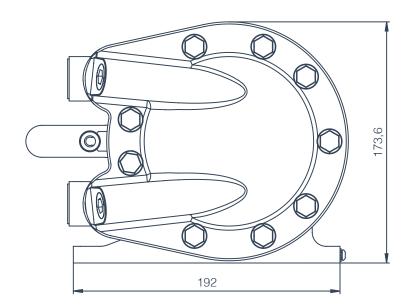
PREMIUM-Double diaphragm pumps PTI-MEM1060

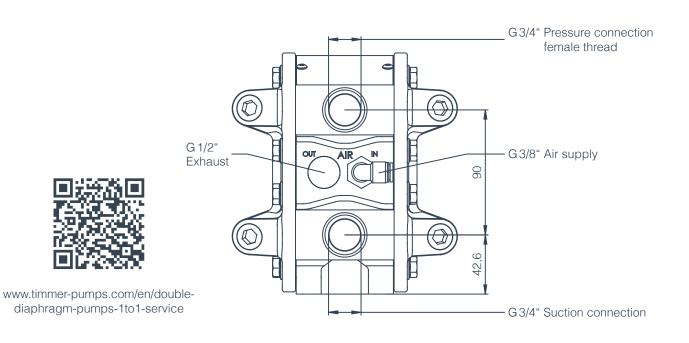
Order no.	Турее	Alignment of suction pipes	Alignment of pressure pipes	Material design	ATEX
53507271	PTI-MEM1060-AL-TF-POM-VA-EPDM-AL	forward	forward	AL	~
53507460	PTI-MEM1060I-AL-TF-POM-VA-EPDM-AL	downward	upward	AL	✓





Optional with magnetic sensor for stroke counting





PUMPS

1/2" 60 l/min

The timPRO series pumps have been successfully used for many years as process and transfer pumps in the area of paint supply and in the printing machine industry.

They are characterized in particular by their process reliability, easy servicing, small and compact design, good workmanship and long service life. All versions are also available on request with sensors that allow real-time testing of stroke signals via a customer PLC.

Technical data

Transmission : 1 to 1

Output (max.) : approx. 60 l/min (with water)

with PTFE-compound diaphragm

Drive : pneumatic

Fluid connections : 3/4" Female thread 90° rotable

Operating pressure : 1 - 8 bar compressed air, unoiled, filtered

or oiled

Compressed air connection : hose external Ø 8 mm, internal Ø 6 mm

Suction height dry (max.) : 4 m

Weight : approx. 4,5 kg
Viscosity of pumped medium : up to 15.000 mPas

Temperature of fluids (max.) : +65 °C Noise level : 68 dB(A)

Strokes (max.) : 8 doublestrokes /s

Ex-Protection : ATEX (for further information see

operating manual)

Materials

Side part : aluminium

Middle section of the housing : aluminium

Fluid seals : EPDM

Pneumatic seals : NBR

Valve seats : stainless steel

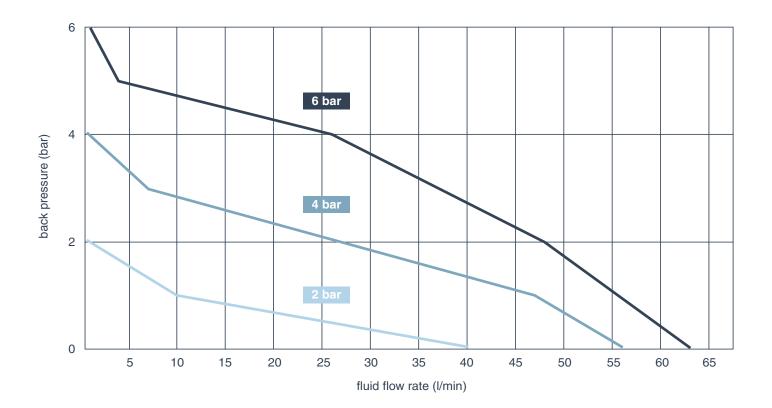
Valve balls : POM

Diaphragm : PTFE / NBR as composite material

Control valves : ceramic flat slide / POM

Screws : stainless steel
Cover sheet : stainless steel
Valve pipes : aluminium
Springs : spring steel

Fluid flow rate



Features

- Process reliable
- Simple exchange of the diaphragm
- Chemically resistant diaphragm (high durability)
- Diaphragm CIP-capable
- Optimized flushability
- Small compact design
- Reliable starting due to spring valve
- Low-wear pneumatic ceramic valve (process reliable)
- Low maintenance
- Suction and pressure connection 90° rotable
- Suitable for dry running

Fluids

The pump is suitable for conveying various fluids (media). Material resistance has to be examined on a case-by-case basis. We will be pleased to give you advice about the suitability in your specific application.

1/2" 60 l/min

PTI-MEM1060

Output approx. 60 l/min ATEX (for further information see operating manual)



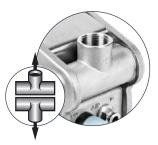


Polyphenylensulfid (PPS)





www.timmer-pumps.com/en/double_diaphragm_pumps_1to1



INLINE-Version MEM1060VI



Gravity-loaded valve balls

diaphragm-pumps-1to1-service

	iaphragm pumps P					
Order no.	Туре		Alignment of suction pipes	Alignment of pressure pipes	Material design	ATEX
3507074 PTI-MEM1060'	V-PPS-TF-TF-VA-VIEX-AL		forward	forward	PPS	~
3507075 PTI-MEM1060'	VI-PPS-TF-TF-VA-VIEX-AL		downward	upward	PPS	~
3507402* PTI-MEM1060'	V-PPS-TF-TF-PPS-VIEX-AL		downward	upward	PPS	✓
OTHER VERSIONS ON REQUEST					Optional with m sensor for stroke	
		192		173,6		
					essure connectior male thread	n
*53507402	G 1/2"_ Exhaust	OUT AIR		G 3/8" Ai	r supply	

- G3/4" Suction connection

PUMPS

1/2" 60 l/min

The timPRO series pumps have been successfully used for many years as process and transfer pumps in the area of paint supply and in the printing machine industry.

They are characterized in particular by their process reliability, easy servicing, small and compact design, good workmanship and long service life. All versions are also available on request with sensors that allow real-time testing of stroke signals via a customer PLC.

Technical data

Transmission : 1 to 1

Output (max.) : approx. 60 l/min (with water)

with PTFE-compound diaphragm

Drive : pneumatic

Fluid connections : 3/4" Female thread 90° rotable

Operating pressure : 1 - 8 bar compressed air, unoiled, filtered

or oiled

Compressed air connection : hose external Ø 8 mm, internal Ø 6 mm

Suction height dry (max.) : 4 m

Weight : approx. 4,4 kg
Viscosity of pumped medium : up to 15.000 mPas

Temperature of fluids (max.) : +65 °C Noise level : 68 dB(A)

Strokes (max.) : 8 doublestrokes /s

Ex-Protection : ATEX (for further information see

operating manual)

Materials

Side part : PPS
Middle section of the housing : aluminium
Fluid seals : FEPM
Pneumatic seals : NBR

Valve seats : stainless steel

Valve balls : PTFE

Diaphragm : PTFE / NBR as composite material

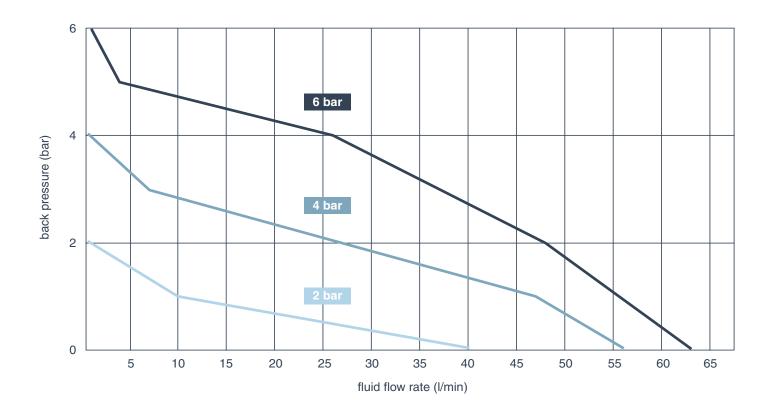
Control valves : ceramic flat slide / POM

Screws : stainless steel
Cover sheet : stainless steel

Valve pipes : PPS

Springs : spring steel

Fluid flow rate



Features

- Process reliable
- Simple exchange of the diaphragm
- Chemically resistant diaphragm (high durability)
- Diaphragm CIP-capable
- Optimized flushability
- Small compact design
- Reliable starting due to spring valve
- Low-wear pneumatic ceramic valve (process reliable)
- Low maintenance
- Suction and pressure connection 90° rotable
- Suitable for dry running

Fluids

The pump is suitable for conveying various fluids (media). Material resistance has to be examined on a case-by-case basis. We will be pleased to give you advice about the suitability in your specific application.

1/2" 60 l/min

PTI-MEM1060-PP

Output approx. 60 l/min







www.timmer-pumps.com/en/double_diaphragm_pumps_1to1



Gravity-loaded valve balls

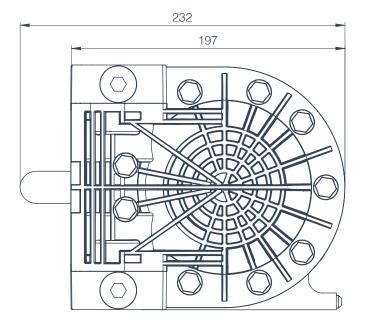
PREMIUM-Double diaphragm pump PTI-MEM1060

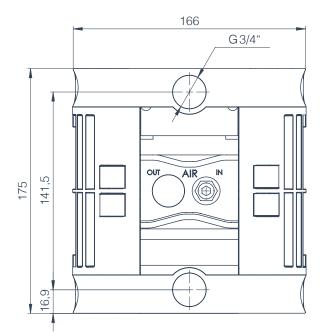
Order no.	Туре	Alignment of suction pipes	Alignment of pressure pipes	Material design
53509110 PTI-MEM	1060V-PP-FP-TF-PV-VIEX-AI	forward	forward	PP





Optional with magnetic sensor for stroke counting







www.timmer-pumps.com/en/double-diaphragm-pumps-1to1-service

The timPRO series pumps have been successfully used for many years as process and transfer pumps in the area of paint supply and in the printing machine industry.

They are characterized in particular by their process reliability, easy servicing, small and compact design, good workmanship and long service life. All versions are also available on request with sensors that allow real-time testing of stroke signals via a customer PLC.

Technical data

Transmission : 1 to 1

Output (max.) : approx. 60 l/min (with water)

Drive : pneumatic

Fluid connections : G3/4" Female thread

Operating pressure : 1 - 7 bar compressed air, unoiled, filtered

or oiled

 $\begin{array}{lll} \hbox{Compressed air connection} & : & \hbox{G 1/2}^{\text{\#}} \\ \hbox{Suction height dry (max.)} & : & 4 \ \hbox{m} \\ \end{array}$

Weight : approx. 4 kg
Viscosity of pumped medium : up to 15.000 mPas
Temperature of fluids (max.) : 5 °C up to 60 °C

Noise level : 64 dB(A) 20 DH/min 0,1 MPa

Strokes (max.) : 7 doublestrokes /s

Materials

Side part : PP

Middle section of the housing : aluminium
Fluid seals : FKM
Pneumatic seals : NBR

Valve seats : PVDF

Valve balls : PTFE

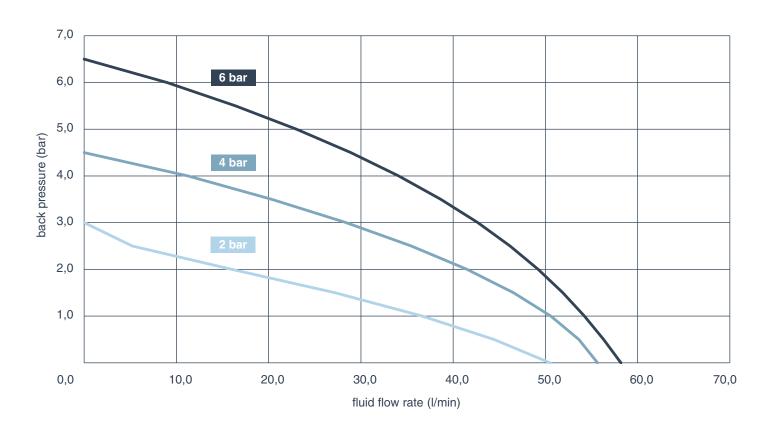
Diaphragm : EPDM

Control valves : ceramics / POM
Screws : stainless steel
Cover sheet : stainless steel

Valve pipes : PP

Springs : not applicable

Fluid flow rate



Features

- Process reliable
- Simple exchange of the diaphragm
- Chemically resistant diaphragm (high durability)
- Diaphragm CIP-capable
- Optimized flushability
- Small compact design
- Reliable starting due to spring valve
- Low-wear pneumatic ceramic valve (process reliable)
- Low maintenance
- Suitable for dry running

Fluids

The pump is suitable for conveying various fluids (media). Material resistance has to be examined on a case-by-case basis. We will be pleased to give you advice about the suitability in your specific application.

150 l/min

PTI-MEM1150

Output approx. 150 l/min ATEX (for further information see operating manual)

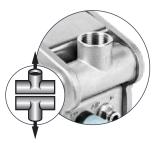








www.timmer-pumps.com/en/double_diaphragm_pumps_1to1



INLINE-Version MEM1150I



Spring-loaded media valves

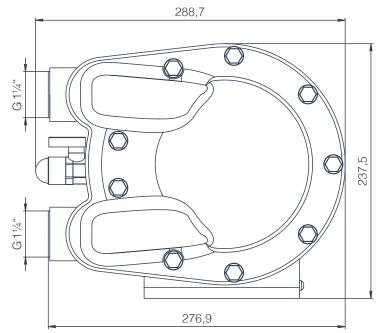
PREMIUM-Double diaphragm pumps PTI-MEM1150

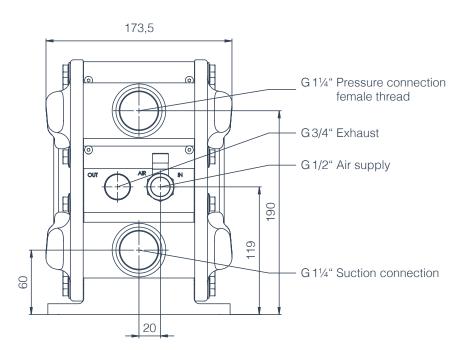
Order no.	Туре		Alignment of suction pipes	Alignment of pressure pipes	Material design	ATEX
53507500	PTI-MEM1150-VA-TF-VA-VA-Viex-AL	THE DATE	forward	forward	stainless steel	✓
53507502	PTI-MEM1150I-VA-TF-VA-VA-Viex-AL		downward	upward	stainless steel	~

OTHER
VERSIONS
ON
REQUEST



Optional with magnetic sensor for stroke counting







www.timmer-pumps.com/en/double-diaphragm-pumps-1to1-service

PUMPS

150 l/min

The timPRO series pumps have been successfully used for many years as process and transfer pumps in the area of paint supply and in the printing machine industry.

They are characterized in particular by their process reliability, easy servicing, small and compact design, good workmanship and long service life. All versions are also available on request with sensors that allow real-time testing of stroke signals via a customer PLC.

Technical data

Transmission : 1 to 1

Output (max.) : approx. 150 l/min (with water)

with PTFE-compound diaphragm

Drive : pneumatic

Fluid connections : G11/4" Female thread 90° rotable

Operating pressure : 1 - 8 bar compressed air, unoiled, filtered

or oiled

Compressed air connection : G1/2" Suction height dry (max.) : 4 m

Weight : approx. 15 kg
Viscosity of pumped medium : up to 15.000 mPas

Temperature of fluids (max.) : +65 °C Noise level : 68 dB(A)

Strokes (max.) : 7 doublestrokes /s

Ex-Protection : ATEX (for further information see

operating manual)

Materials

Side part : stainless steel
Middle section of the housing : aluminium
Fluid seals : FEPM
Pneumatic seals : NBR

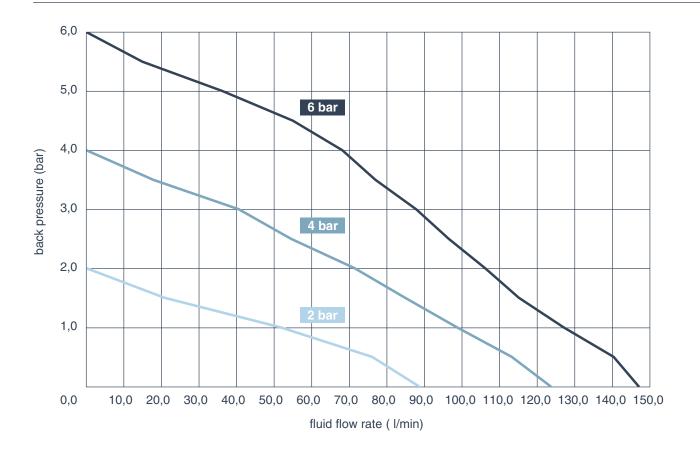
Valve seats : stainless steel
Valve balls : stainless steel

Diaphragm : PTFE / NBR as composite material

Control valves : ceramic flat slide / POM

Screws : stainless steel
Cover sheet : stainless steel
Valve pipes : stainless steel
Springs : spring steel

Fluid flow rate



Features

- Process reliable
- Simple exchange of the diaphragm
- Chemically resistant diaphragm (high durability)
- Diaphragm CIP-capable
- Optimized flushability
- Small compact design
- Reliable starting due to spring valve
- Low-wear pneumatic ceramic valve (process reliable)
- Low maintenance
- Suction and pressure connection 90° rotable
- Suitable for dry running

Fluids

The pump is suitable for conveying various fluids (media). Material resistance has to be examined on a case-by-case basis. We will be pleased to give you advice about the suitability in your specific application.

150 l/min

PTI-MEM1150

Output approx. 150 l/min ATEX (for further information see operating manual)



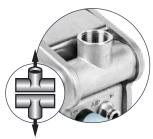


Aluminium (AL)





www.timmer-pumps.com/en/double_diaphragm_pumps_1to1



INLINE-Version MEM1150I



Spring-loaded media valves

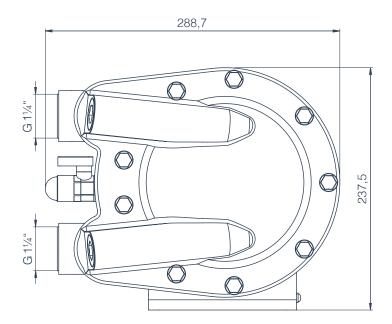
PREMIUM-Double diaphragm pumps PTI-MEM1150

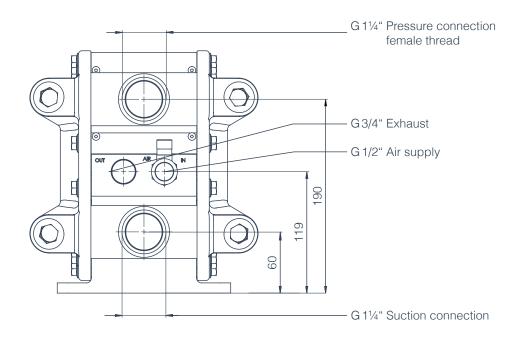
Order no.	Туре	Alignment of suction pipes	Alignment of pressure pipes	Material design	ATEX
53507599	PTI-MEM1150-AL-TF-POM-VA-EPDM-AL	forward	forward	AL	~
53507612	PTI-MEM1150I-AL-TF-POM-VA-EPDM-AL	downward	upward	AL	





Optional with magnetic sensor for stroke counting







www.timmer-pumps.com/en/double-diaphragm-pumps-1to1-service

The timPRO series pumps have been successfully used for many years as process and transfer pumps in the area of paint supply and in the printing machine industry.

They are characterized in particular by their process reliability, easy servicing, small and compact design, good workmanship and long service life. All versions are also available on request with sensors that allow real-time testing of stroke signals via a customer PLC.

Technical data

Transmission : 1 to 1

Output (max.) : approx. 150 l/min (with water)

with PTFE-compound diaphragm

Drive : pneumatic

Fluid connections : G11/4" Female thread 90° rotable

Operating pressure : 1 - 8 bar compressed air, unoiled, filtered

or oiled

Compressed air connection : G1/2" Suction height dry (max.) : 4 m

Weight : approx. 15 kg
Viscosity of pumped medium : up to 15.000 mPas

Temperature of fluids (max.) : +65 °C Noise level : 68 dB(A)

Strokes (max.) : 7 doublestrokes /s

Ex-Protection : ATEX (for further information see

operating manual)

Materials

Side part : aluminium
Middle section of the housing : aluminium
Fluid seals : EPDM
Pneumatic seals : NBR

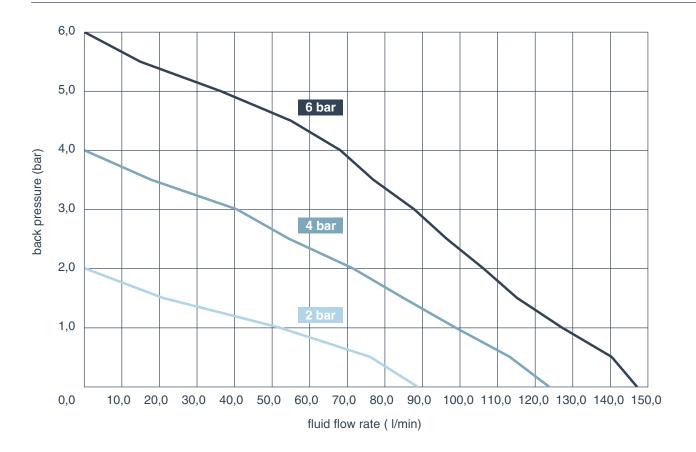
Valve seats : stainless steel

Valve balls : POM

Diaphragm : PTFE / NBR as composite material

Control valves : ceramic flat slide
Screws : stainless steel
Cover sheet : stainless steel
Valve pipes : aluminium
Springs : spring steel

Fluid flow rate



Features

- Process reliable
- Simple exchange of the diaphragm
- Chemically resistant diaphragm (high durability)
- Diaphragm CIP-capable
- · Optimized flushability
- Small compact design
- Reliable starting due to spring valve
- Low-wear pneumatic ceramic valve (process reliable)
- Low maintenance
- Suction and pressure connection 90° rotable
- Suitable for dry running

Fluids

The pump is suitable for conveying various fluids (media). Material resistance has to be examined on a case-by-case basis. We will be pleased to give you advice about the suitability in your specific application.

PTI-MHD1030

Output approx. 30 l/min ATEX (for further information see operating manual)







PREMIUM-High pressure double diaphragm pumps PTI-MHD1030

Order no.	Туре	Alignment of suction pipes	Alignment of pressure pipes	Material design	ATEX
53508574	PTI-MHD1030-VA-TF-VA-TF-VIEX-AL	forward	forward	stainless steel	/
53508576	PTI-MHD1030I-VA-TF-VA-TF-VIEX-AL	upward	downward	stainless steel	~
	OTHER VERSIONS ON REQUEST				
	REQUEST	191		Optional with ma sensor for stroke of	ignetic counting
			154,5		
	G 1/2" —	199		G 1/2" Pressure — connecti female th	on
	00		0	— G3/8" Air supp — Connection ser	
				G 1/2" Suction connect	ion
www.timme matic-high-p	er-pumps.com/en/pneu oressure-pumps-service G 1/2" —				

tim®BOOST | High pressure double diaphragm pumps 3,5:1

3/8" 30 l/min

The pneumatic, pressure-intensified double diaphragm pumps from the timBOOST series have been successfully used for years in the area of paint supply, to supply small and medium-sized systems.

In addition to the process reliability, serviceability, small and compact

design, good workmanship and long service life, the pumps are characterized in particular by the high media pressures that can be achieved.

Furthermore, the series has been extended by the 50I (MHD1050) and 110 I (MHD11110) models, so that the operating range for the pneumatic,

pressure-intensified pumps has significantly increased, making the timBOOST series more versatile. All versions are also available on request with sensors that allow real-time testing of stroke signals via a customer PLC.

Technical data

Transmission : approx. 3,5 to 1

Output (max.) : approx. 30 l/min (with water)

Discharge pressure (max.) : 20 bar
Drive : pneumatic

Fluid connections : 1/2" BSP-Female thread 90° rotable

(different pipe versions required!)

Operating pressure : 1 - 6 bar compressed air, unoiled, filtered

or oiled

Compressed air connection : 1/2" BSP-Female thread
Suction height dry : approx. 4 meters self-priming

Weight : approx. 10 kg Temperature of fluids (max.) : +5 °C up to +65 °C

Ex-Protection : ATEX (for further information see

operating manual)

Materials

Side part : stainless steel

Middle section of the housing : aluminium

Fluid seals : FEPM

Pneumatic seals : NBR

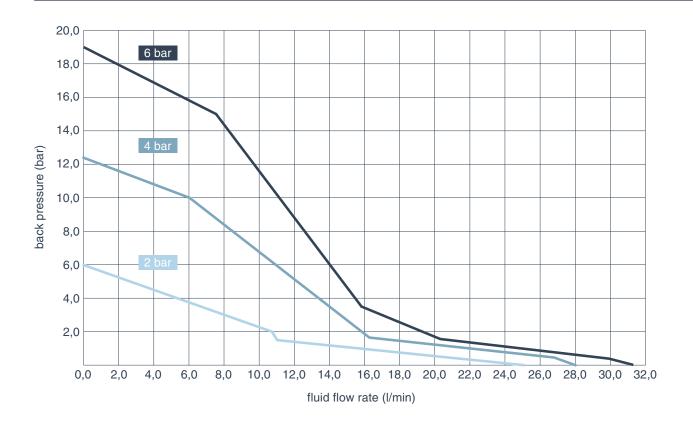
Valve seats : stainless steel/PTFE
Valve balls : stainless steel

Diaphragm : PTFE / NBR as composite material

Control valves : ceramic flat slide / POM

Screws : stainless steel
Cover sheet : stainless steel
Valve pipes : stainless steel

Fluid flow rate



Features

- Chemically resistant and durable diaphragm at pressures up to 20 bar
- Diaphragm CIP-capable
- Suitable for dry running
- Small compact construction size
- Low-wear pneumatic ceramic valve with safe start-up behavior in every position
- Low maintenance
- High durability of TIM-Flex-Diaphragm
- The use of spring actuated fluid valves offers advantages such as: good intake behavior, low pulsation, various selectable installation positions, usability even with highly viscous fluids.
- Optimized flow through the fluid valves and diaphragm chambers, thus low fluid shear

Fluids

PTI-MHD1050

Output approx. 50 l/min ATEX (for further information see operating manual)





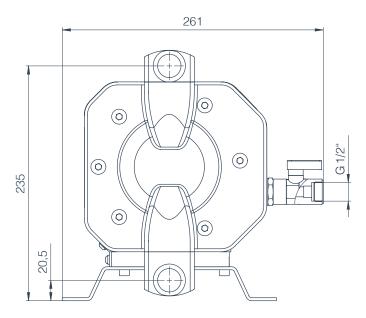


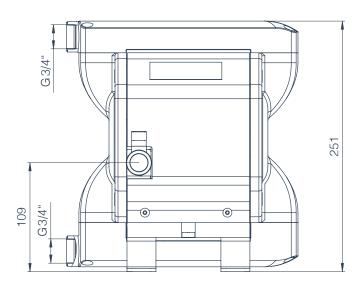
www.timmer-pumps.com/en/ pneumatic-high-pressure-pumps

Spring-loaded media valves

PREMIUM-High pressure double diaphragm pump PTI-MHD1050

Order no.	Туре	Alignment of media pipes	Material design	ATEX
53509050	PTI-MHD1050-VA-TF-VA-VA-VIEX-AL	Connections mountable right-or left sided	stainless steel	✓
OTHER VERSIONS ON REQUEST			Optional with masensor for stroke of	







www.timmer-pumps.com/en/pneu matic-high-pressure-pumps-service

tim®BOOST | High pressure double diaphragm pump 3,5:1

approx. 50 l/min

The pneumatic, pressure-intensified double diaphragm pumps from the timBOOST series have been successfully used for years in the area of paint supply, to supply small and medium-sized systems.

In addition to the process reliability, serviceability, small and compact

design, good workmanship and long service life, the pumps are characterized in particular by the high media pressures that can be achieved.

Furthermore, the series has been extended by the 50I (MHD1050) and 110 I (MHD11110) models, so that the operating range for the pneumatic,

pressure-intensified pumps has significantly increased, making the timBOOST series more versatile. All versions are also available on request with sensors that allow real-time testing of stroke signals via a customer PLC.

Technical data

Transmission : approx. 3,5 to 1

Output (max.) : approx. 50 l/min (with water)

Discharge pressure (max.) : 20 bar

Drive : pneumatic

Fluid connections : 3/4"

Operating pressure : 1 - 6 bar compressed air, unoiled, filtered

or oiled

Compressed air connection : 1/2" BSP-Female thread
Suction height dry : approx. 4 meters self-priming

Weight : approx. 15 kg Temperature of fluids (max.) : +5 °C up to +65 °C

Ex-Protection : ATEX (for further information see

operating manual)

Materials

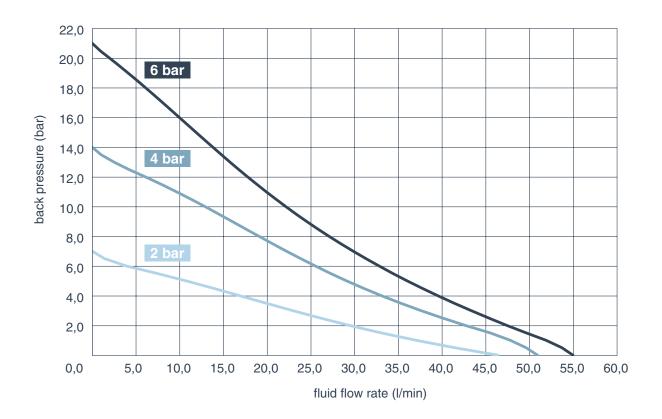
Side part : stainless steel
Middle section of the housing : Aluminium
Fluid seals : FEPM
Pneumatic seals : NBR

Valve seats : stainless steel
Valve balls : stainless steel

Diaphragm : PTFE / NBR as composite material

Control valves : ceramic flat slide
Screws : stainless steel
Cover sheet : stainless steel
Valve pipes : stainless steel
Springs : spring steel

Fluid flow rate



Features

- Chemically resistant and durable diaphragm at pressures up to 20 bar
- Diaphragm CIP-capable
- Suitable for dry running
- Small compact construction size
- Low-wear pneumatic ceramic valve with safe start-up behavior in every position
- Low maintenance
- High durability of TIM-Flex-Diaphragm
- The use of spring actuated fluid valves offers advantages such as: good intake behavior, low pulsation, various selectable installation positions, usability even with highly viscous fluids.
- Optimized flow through the fluid valves and diaphragm chambers, thus low fluid shear

Fluids

PTI-MHD1065

Output approx. 65 l/min ATEX (for further information see operating manual)









www.timmer-pumps.com/en/ pneumatic-high-pressure-pumps



INLINE-Version MHD1065I



Spring-loaded media valves

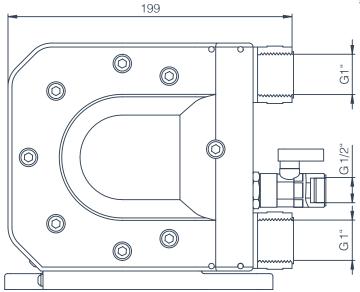
PREMIUM-High pressure double diaphragm pumps PTI-MHD1065

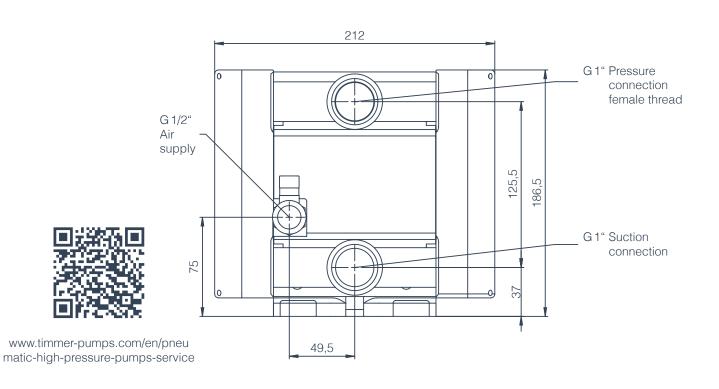
Order no.	Туре	Alignment of suction pipes	Alignment of pressure pipes	Material design	ATEX
53508066	PTI-MHD1065-VA-TF-VA-VA-VIEX-AL	forward	forward	stainless steel	~
53508140	PTI-MHD1065I-VA-TF-VA-VA-VIEX-AL	downward	upward	stainless steel	

OTHER



Optional with magnetic sensor for stroke counting





tim®BOOST | High pressure double diaphragm pumps 3,5:1

approx. 65 l/min

The pneumatic, pressure-intensified double diaphragm pumps from the timBOOST series have been successfully used for years in the area of paint supply, to supply small and medium-sized systems.

In addition to the process reliability, serviceability, small and compact

design, good workmanship and long service life, the pumps are characterized in particular by the high media pressures that can be achieved.

Furthermore, the series has been extended by the 50I (MHD1050) and 110 I (MHD1110) models, so that the operating range for the pneumatic,

pressure-intensified pumps has significantly increased, making the timBOOST series more versatile. All versions are also available on request with sensors that allow real-time testing of stroke signals via a customer PLC.

Technical data

Transmission : approx. 3,5 to 1

Output (max.) : approx. 65 l/min (with water)

Discharge pressure (max.) : 20 bar

Drive : pneumatic

Fluid connections : 1" BSP-Female thread 90° rotable

(Different pipe versions required!)

Operating pressure : 1 - 6 bar compressed air, unoiled, filtered

or oiled

Compressed air connection : 1/2" BSP-Female thread
Suction height dry : approx. 4 meters self-priming

Weight : approx. 15,5 kg Temperature of fluids (max.) : +5 °C up to +65 °C

Ex-Protection : ATEX (for further information see

operating manual)

Materials

Side part : stainless steel

Middle section of the housing : aluminium

Fluid seals : FEPM

Pneumatic seals : NBR

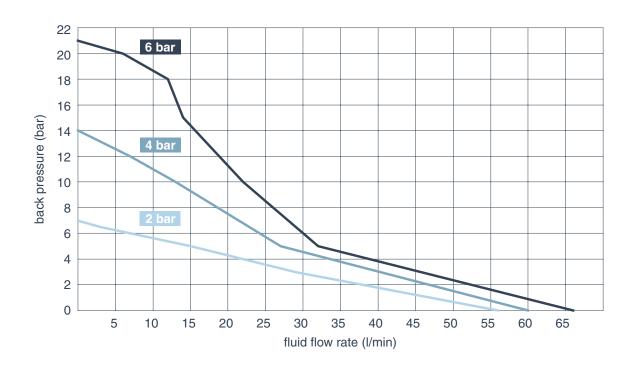
Valve seats : stainless steel
Valve balls : stainless steel

Diaphragm : PTFE / NBR as composite material

Control valves : ceramic flat slide / POM

Screws : stainless steel
Cover sheet : stainless steel
Valve pipes : stainless steel
Springs : spring steel

Fluid flow rate



Features

- Chemically resistant and durable diaphragm at pressures up to 20 bar
- Diaphragm CIP-capable
- Suitable for dry running
- Improved flushability of the pump with low detergent consumption
- Small compact construction size
- Low-wear pneumatic ceramic valve with safe start-up behavior in every position
- No icing, therefore process-reliable
- Low maintenance
- High durability of TIM-Flex-Diaphragm
- The use of spring actuated fluid valves offers advantages such as: good intake behavior, low pulsation, various selectable installation positions, usability even with highly viscous fluids.

Fluids

PTI-MHD1110

Output approx. 110 l/min ATEX (for further information see operating manual)







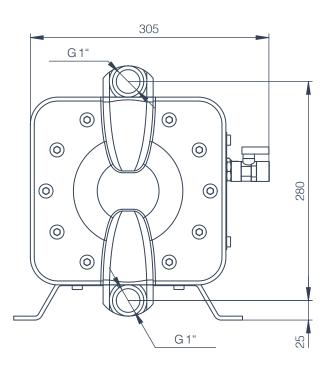


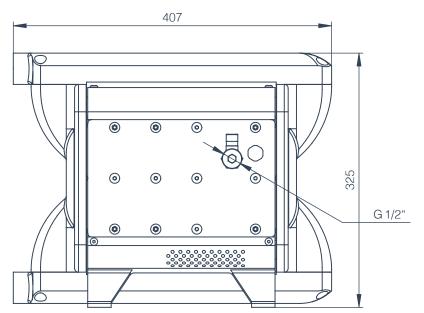
www.timmer-pumps.com/en/ pneumatic-high-pressure-pumps

PREMIUM-High pressure double diaphragm pump PTI-MHD1110

Order no.	Туре	Alignment of media pipes	Material design	ATEX
53509544	PTI-MHD1110V-VA-TF-VA-TF-FEMP-AL	180° rotable	stainless steel	✓









www.timmer-pumps.com/en/pneu matic-high-pressure-pumps-service

tim®BOOST | High pressure double diaphragm pump 4:1

approx. 110 l/min

The pneumatic, pressure-intensified double diaphragm pumps from the timBOOST series have been successfully used for years in the area of paint supply, to supply small and medium-sized systems.

In addition to the process reliability, serviceability, small and compact

design, good workmanship and long service life, the pumps are characterized in particular by the high media pressures that can be achieved.

Furthermore, the series has been extended by the 50I (MHD1050) and 110 I (MHD11110) models, so that the operating range for the pneumatic,

pressure-intensified pumps has significantly increased, making the timBOOST series more versatile. All versions are also available on request with sensors that allow real-time testing of stroke signals via a customer PLC.

Technical data

Transmission : 4 to 1

Output (max.) : approx. 110 l/min (with water)

Discharge pressure (max.) : 25 bar

Drive : pneumatic

Fluid connections : 1" BSP

Operating pressure : 1 - 7 bar compressed air, unoiled, filtered

or oiled

Compressed air connection : G1/2"

Suction height dry : approx. 4 meters
Weight : approx. 45 kg
Temperature of fluids (max.) : +5 °C up to + 65 °C

Ex-Protection : ATEX (for further information see

operating manual)

Materials

Side part : stainless steel

Middle section of the housing : aluminium

Fluid seals : FEPM

Pneumatic seals : NBR/PUR

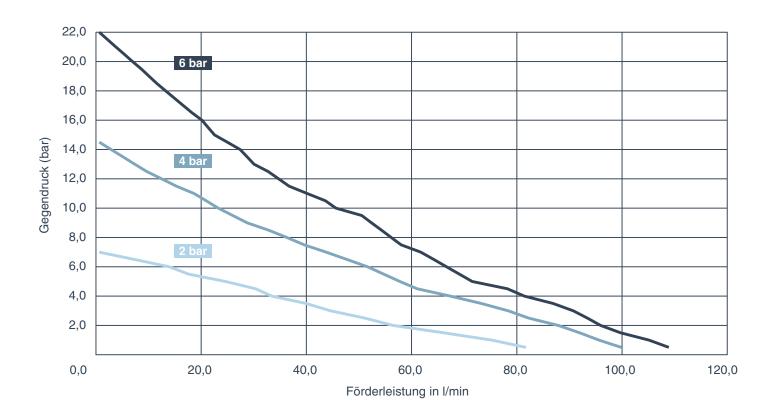
Valve seats : PTFE

Valve balls : stainless steel

Diaphragm : PTFE / NBR as composite material

Control valves : ceramics
Screws : stainless steel
Cover sheet : stainless steel
Valve pipes : stainless steel

Fluid flow rate



Features

- Chemically resistant and durable diaphragm at pressures up to 25 bar
- Diaphragm CIP-capable
- Suitable for dry running
- Removable modular pneumatic valve
- Low-wear pneumatic ceramic valve with safe start-up behavior in every position
- Low maintenance
- High durability of TIM-Flex-Diaphragm
- Optimized flow through the fluid valves and diaphragm chambers, thus low fluid shear

Fluids

Intelligent digital sensor



The intelligent timECO sensor has decisive advantages over conventional sensors for stroke frequency recording. In addition to a variable switching point adjustment to the signal, i.e. where each stroke is recorded, even, for example, if constant magnetic field interference is present, the magnetism of the magnet decreases, or the distance between the magnet and the sensor is displaced*, the intelligent timECO sensor also has the option of clear

allocation of pumps. This can be used to determine the life cycle of the pump (sum of all strokes, average frequency, frequency histogram).

The recording and storage of this data gives enormous potential for increasing plant or machine availability, because, among other things, maintenance intervals can be adapted to the respective specific process parameters of the pump, and preventive maintenance

can be planned, i.e. the risk of a pump failure during the current process can be minimized.

In addition, the signals of the sensor can be transmitted to the customer PLC in real time, which in turn allows process monitoring.

Take the opportunity to use the intelligent timECO sensor for your process and develop with us towards Industry 4.0.

^{*} The max. displacement must not leave the reception area of the sensor.



Features

- Frequency sensor with recording option of operating data (Frequency Histogram, Strokes)
- Stored data can be read out via PC program
- A Unique serial number for the pump identification inside the controller can be modulated as a switching signal
- Resettable and continuous stroke counter
- Self-adjusting sensor Switching points are variably adjusted to the signal
- Namur-interface
- Resistant to magnetic field changes
- Plug connection free positionable
- Fully integrated into the pump housing

Advantages compared to conventional sensors:

- Variable switching point adaptation to the signal
- Assignment of the sensor to a unique serial number of the pump
- Determination and storage of:
 Sum of all strokes, Ø frequencies, frequency histogram

tim® ECO | KPE series - electrically driven Piston pump

PTI-KPE1020

Output 20 I/min ATEX (for further information see operating manual)





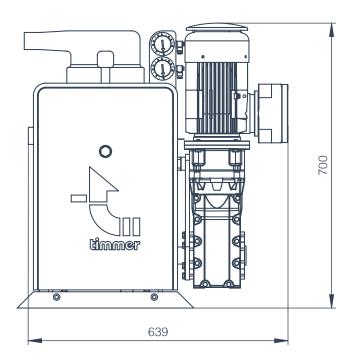


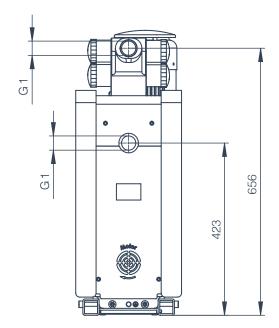
www.timmer-pumps.com/en/ electrically-piston-pumps

PREMIUM-Electrically driven piston pump PTI-KPE1020

Order no.	Туре	Output	ATEX
53602000	PTI-KPE1020-VA-TF-PE-FEPM-400V/50Hz-1,3kW	201	









www.timmer-pumps.com/en/ piston-pumps-electric-service

tim® ECO | KPE series - electrically driven | Piston pump

The electric piston pumps from the timECO series have been specially developed for larger paint supply systems. In addition to a small, compact design, which allows integrating the pumps without significant effort, especially in retrofit projects, the pumps of the series also provide many other benefits.

- Low-shear material flow that increases the service life of the fluid.
- Continuous lubricators, which ensure a continuous lubrication of the bearings.
- A synchronized piston drive kinematics ensures a uniform media flow.
- Vertically arranged pistons, which ensure a uniform load on the piston seals and thus better service life.
- Short piping lengths resulting in lower paint filling volume and thus less wetted surfaces, better rinsing capability and lower fluid consumption (paints, varnishes, solvents, ...).

Technical data

Output (max.)

Discharge pressure (max.)

Drive

Possible installation position

Fluid connections
Suction height dry

Weight Noise level

Viscosity of pumped medium Temperature of fluids (max.)

Ex-Protection

: permanent 20 l/min (with water)

16 bar (20 bar on request)

: electrical gearmotor

: horizontal

: G1" female thread

: approx. 6 m : approx. 126 kg

: approx. <70 dB(A)

: up to 15.000 mPas

: +5 up to +60 °C

: ATEX (for further information see

operating manual)

Electrical data

Electrical connection : 3 x 400V /50 Hz

Drive power (max.) : approx. 1,3 kW (87 Hz)



Materials

Cylinder head : stainless steel
Cylinder block : stainless steel

Piston : stainless steel / ceramic-coated

Bellows : PTFE-compound Piston seals : PE-compound

Fluid seals : FEPM

Valve balls : stainless steel
Valve seats : stainless steel

Features

- · Gentle conveying
- Reliable
- Good chemical resistance
- Low-maintenance
- Easy maintenance
- Permanent lubricating system
- Small, compact design
- Ideally matched piston drive
- Constant delivery volume
- Constant high media pressures
- Low filling volume
- Short piping lengths

Fluids

tim® ECO | KPE series - electrically driven Piston pump

PTI-KPE1030

Output 30 I/min ATEX (for further information see operating manual)







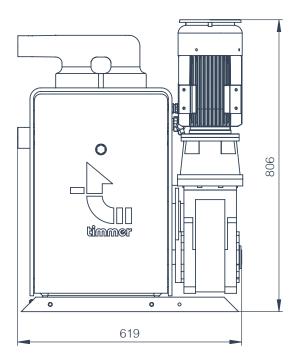
www.timmer-pumps.com/en/ electrically-piston-pumps

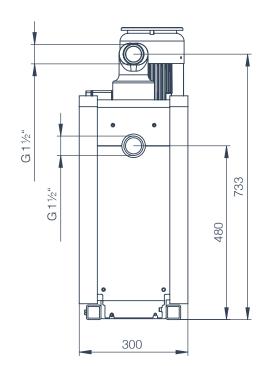
PREMIUM-Electrically driven piston pump PTI-KPE1030

Piston pump

Order no.	Туре	Output	ATEX
53600007	PTI-KPE1030-VA-TF-PE-FEPM-400V/50Hz-1,3kW	301	✓









www.timmer-pumps.com/en/ piston-pumps-electric-service

tim® ECO | KPE series - electrically driven **Piston pump**

30 I/min

The electric piston pumps from the timECO series have been specially developed for larger paint supply systems. In addition to a small, compact design, which allows integrating the pumps without significant effort, especially in retrofit projects, the pumps of the series also provide many other benefits.

- · Low-shear material flow that increases the service life of the fluid.
- Continuous lubricators, which ensure a continuous lubrication of the bearinas.
- · A synchronized piston drive kinematics ensures a uniform media flow.
- Vertically arranged pistons, which ensure a uniform load on the piston seals and thus better service life.
- Short piping lengths resulting in lower paint filling volume and thus less wetted surfaces, better rinsing capability and lower fluid consumption (paints, varnishes, solvents, ...).

Technical data

Output (max.) : 30 l/min (with water)

Discharge pressure (max.) : 16 bar (20 bar on request) : electrical gearmotor

Drive

Possible installation position : horizontal

Fluid connections : G1 1/2" female thread

Piston diameter : Ø 100 mm : 50 mm Stroke Suction height dry : approx. 6 m Weight : approx. 195 kg Noise level

: approx. 70 dB(A) Viscosity of pumped medium : up to 15.000 mPas Temperature of fluids (max.) : +5 up to +65 °C

Ex-Protection : ATEX (for further information see

operating manual)

Electrical data

Electrical connection : 3 x 400V /50 Hz Drive power (max.) : approx. 1,3 kW (87 Hz)



Materials

Cylinder head : stainless steel
Cylinder block : stainless steel

Piston : stainless steel / ceramic-coated

Bellows : PTFE-compound Piston seals : PE-compound

Fluid seals : FEPM

Valve balls : stainless steel
Valve seats : stainless steel

Features

- · Gentle conveying
- Reliable
- Good chemical resistance
- Low-maintenance
- Easy maintenance
- Permanent lubricating system
- Small, compact design
- Ideally matched piston drive
- Constant delivery volume
- Constant high media pressures
- Low filling volume
- Short piping lengths

Fluids

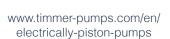
tim® ECO | KPE series - electrically driven Piston pump

PTI-KPE1040

Output 40 I/min ATEX (for further information see operating manual)



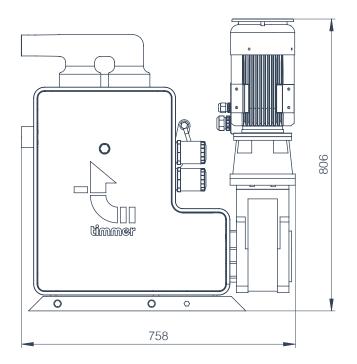


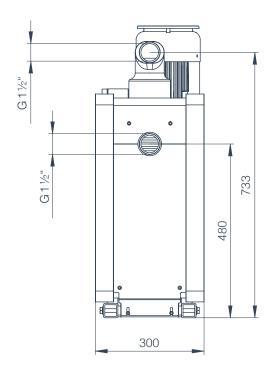


PREMIUM-Electrically driven piston pump PTI-KPE1040

Order no.	Туре	Output	ATEX
53600002	PTI-KPE1040-VA-TF-PP-FEPM-400V/50Hz-2,6	401	









www.timmer-pumps.com/en/piston-pumps-electric-service

tim® ECO | KPE series - electrically driven **Piston pump**

40 I/min

The electric piston pumps from the timECO series have been specially developed for larger paint supply systems. In addition to a small, compact design, which allows integrating the pumps without significant effort, especially in retrofit projects, the pumps of the series also provide many other benefits.

- · Low-shear material flow that increases the service life of the fluid.
- Continuous lubricators, which ensure a continuous lubrication of the bearinas.
- · A synchronized piston drive kinematics ensures a uniform media flow.
- Vertically arranged pistons, which ensure a uniform load on the piston seals and thus better service life.
- Short piping lengths resulting in lower paint filling volume and thus less wetted surfaces, better rinsing capability and lower fluid consumption (paints, varnishes, solvents, ...).

Technical data

Output (max.) : 40 l/min (with water)

Discharge pressure (max.) : 20 bar

Drive : electrical gearmotor

Possible installation position : horizontal

Fluid connections : G 1 1/2" female thread

Piston diameter : Ø 100 mm : 50 mm Stroke Suction height dry : approx. 6 m Weight : approx. 195 kg Noise level : approx. 70 dB(A) Viscosity of pumped medium : up to 15.000 mPas

Temperature of fluids (max.) : +5 up to +65 °C Ex-Protection : ATEX (for further information see

operating manual)

Electrical data

Electrical connection : 3 x 400V /50 Hz Drive power (max.) : 2,6 kW (87 Hz)



Materials

Cylinder head : stainless steel
Cylinder block : stainless steel

Piston : stainless steel / ceramic-coated

Bellows : PTFE-compound Piston seals : PE-compound

Fluid seals : FEPM

Valve balls : stainless steel
Valve seats : stainless steel

Features

- · Gentle conveying
- Reliable
- Good chemical resistance
- Low-maintenance
- Easy maintenance
- Permanent lubricating system
- Small, compact design
- Ideally matched piston drive
- Constant delivery volume
- Constant high media pressures
- Low filling volume
- Short piping lengths

Fluids

tim® ECO | KPE series - electrically driven Piston pump

PTI-KPE1060

Output 60 I/min ATEX (for further information see operating manual)





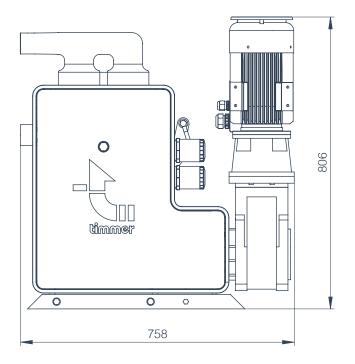


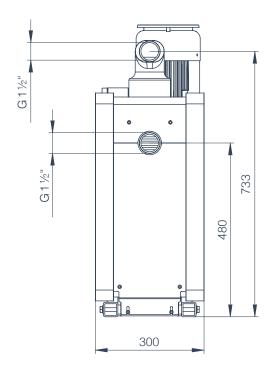
electrically-piston-pumps

PREMIUM-Electrically driven piston pump PTI-KPE1060

Order no.	Туре	Output	ATEX
53605001	PTI-KPE1060-VA-TF-PP-FEPM-400V/50Hz-2,6	601	









www.timmer-pumps.com/en/ piston-pumps-electric-service

tim[®] ECO | KPE series - electrically driven | Piston pump

The electric piston pumps from the timECO series have been specially developed for larger paint supply systems. In addition to a small, compact design, which allows integrating the pumps without significant effort, especially in retrofit projects, the pumps of the series also provide many other benefits.

- Low-shear material flow that increases the service life of the fluid.
- Continuous lubricators, which ensure a continuous lubrication of the bearings.
- A synchronized piston drive kinematics ensures a uniform media flow.
- Vertically arranged pistons, which ensure a uniform load on the piston seals and thus better service life.
- Short piping lengths resulting in lower paint filling volume and thus less wetted surfaces, better rinsing capability and lower fluid consumption (paints, varnishes, solvents, ...).

Technical data

Output (max.) : 60 l/min (with water)

Discharge pressure (max.) : 16 bar

Drive : electrical gearmotor

Possible installation position : horizontal

Fluid connections : G 1 $\frac{1}{2}$ " female thread

Piston diameter : Ø 100 mm

Stroke : 50 mm

Suction height dry : approx. 6 m

Weight : approx. 195 kg

Noise level : approx. 70 dB(A)

Viscosity of pumped medium : up to 15.000 mPas

Temperature of fluids (max.) : +5 up to +65 °C

Ex-Protection : ATEX (for further information see

operating manual)

Electrical data

Electrical connection : 3 x 400V /50 Hz Drive power (max.) : 2,6 kW (87 Hz)



Materials

Cylinder head : stainless steel
Cylinder block : stainless steel

Piston : stainless steel / ceramic-coated

Bellows : PTFE-compound Piston seals : PE-compound

Fluid seals : FEPM

Valve balls : stainless steel
Valve seats : stainless steel

Features

- · Gentle conveying
- Reliable
- Good chemical resistance
- Low-maintenance
- Easy maintenance
- Permanent lubricating system
- Small, compact design
- Ideally matched piston drive
- Constant delivery volume
- Constant high media pressures
- Low filling volume
- Short piping lengths

Fluids



Control unit

- Operation via touch panel / buttons
- Pressure and volume flow control preselectable
- Rights and user management
- Multiple parameter settings possible
- Graphic display of the printing process
- Graphic display of the volumetric flow
- Siemens® S7® control
- Monitoring of pressure and volume flow
- Operating data acquisition (quantity and switch-on time)
- Connection: 3 x 400V, 50Hz
- Temperature monitoring of the motor
- Intrinsically safe disconnection of the pressure sensor, pressure switch and reflux regulator

PREMIUM-Control unit for electrically driven piston pumps

Order no.	Туре	Scope of supply
53601600	KPE1020	Control cabinet (completely assembled), operating panel: TFT colour display with touch operation and keys incl. software TimPRO® 20
53601678	KPE1030	Control cabinet (completely assembled), operating panel: TFT colour display with touch operation and keys incl. software TimPRO® 30
53601601	KPE1040	Control cabinet (completely assembled), operating panel: TFT colour display with touch operation and keys incl. software TimPRO® 40
53601602	KPE1060	Control cabinet (completely assembled), operating panel: TFT colour display with touch operation and keys incl. software TimPRO® 60

Cost-effective design

Savings potential due to energy saving powerful drive for highly dynamic media conveyance.

Permanent lubricants ensure a permanent lubrication of the bearings in the drive train for approx. one year.



Minimum piping routes ensure good flushing and low paint volumes within the pump.

G1 ½ internal thread allows versatile and individual connection options.

Vertical arrangement of the pistons ensures low wear of the valves and make springs inside of the valve redundant.

Innovative piston drive kinematics

Camshaft drive ensures absolutely low-pulsation media flow.

Cost savings

- No compressed air systems required
- Reduced operating costs due to low power consumption
- Longer service life due to low wear
- Full control of pump performance
- Low shear forces
- High process reliability
- Simple maintenance due to modular design

tim® ECO | Back pressure regulator (pneumatic control)

3/4" approx. 40 l/min

WTI-MDRP

Flow rate approx. 40 l/min ATEX (for further information see operating manual)







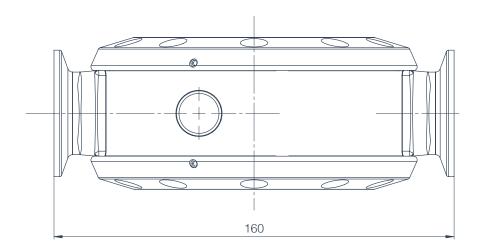


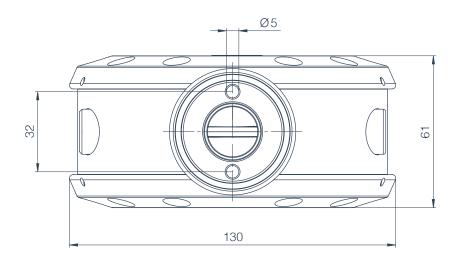
www.timmer-pumps.com/en/back_pressure_regulator

tim® ECO | Back pressure regulator (pneumatic control)

Back pressure regulator WTI-MDRP

Order no.	Туре	Material design	ATEX
53504050	WTI-MDRP-3/4-20-VA-TF	VA	







www.timmer-pumps.com/en/ back-pressure-regulator-service

PUMPS

tim® ECO | Back pressure regulator (pneumatic control)

3/4" approx. 40 l/min

The timECO material dynamic pressure controller from Timmer was specially developed for a low-shear process in the area of paint supply.

Since discharge volumes in the operation of the ring circuit system are time-independent, or in other words unrhythmic, there are pressure fluctuations within the ring circuit system.

The pneumatically adjustable material dynamic pressure controller solves this problem and ensures that a constant dynamic pressure is achieved through automatic flow cross-section adjustments

Compared with conventional dynamic pressure controllers, the timECO material dynamic pressure controller

significantly lowers the shear stress of the fluid due to its diaphragm arrangement.

The fluid can thus be significantly longer used in the process. The material dynamic pressure controller can be supplied with individual connections if required.

Technical data

Flow rate (max.) : 40 l/min (with water)

Transmission : approx. 3:1

Compressed air connection : G1/4"

Fluid pressure (max.) : 25 bar

Control range fluid sided : 3-20 bar, 5-40 l/min Fluid connections : M28x1,5 thread

for receiving individual connections (standard: clamp connections)

Operating air pressure (max.) : 1 - 8 bar compressed air, unoiled, filtered

or oiled

Total weight : approx. 2,8 kg Ambient temperature (max.) : +5 up to +35°C

at a maximum of 80% relative humidity

Dimensions in mm (B x T x H) : $160 \times 130 \times 61$

Ex-Protection : ATEX (for further information see

operating manual)

Materials

Body : stainless steel
Piston : aluminium alloy

Control diaphragm : PTFE (wetted side) / NBR

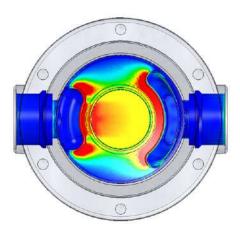
Air diaphragm : PTFE

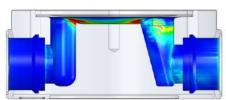
Housing : stainless steel / aluminium alloy

Seal : PTFE

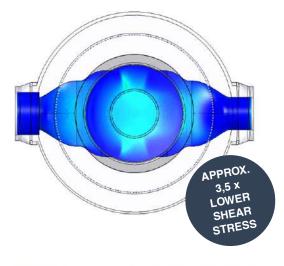
Shear stress diagram

Conventional back pressure regulator





tim® ECO back pressure regulator





Features

- · Low-shear material flow
- Good rinsing capability
- Low-maintenance
- Easy maintenance
- Good chemical resistance
- Lower paint carryover compared to conventional material dynamic pressure controllers
- Compact design
- Individual media screw connections possible
- No installation requirements regarding flow direction

Fluids

The back pressure regulator is suitable for conveying various fluids (media). The resistance to media must be checked in individual cases. We will be glad to advise you on the suitability for your specific application.

Fluids : paints, varnishes and solvents

(Resistance to conveyed media must

be checked in each use case)

Maximum viscosity of conveyed fluids : approx. 15.000 mPa·s

: +5°C up to +60°C Fluid temperature (max.) Material of wetted parts : stainless steel, PTFE

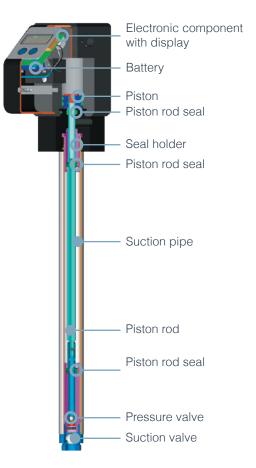
tim® COA | Pneumatic coagulant pumps

PTI-E2-KDP-ZST

Electrical time control



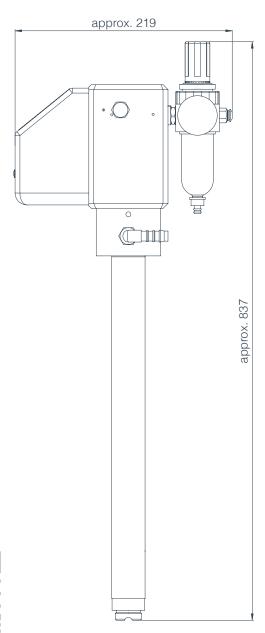


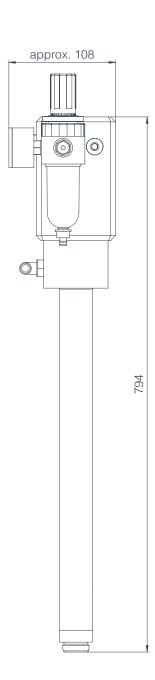


www.timmer-pumps.com/en/coagulant-pumps

PREMIUM-Pneumatc coagulant pumps PTI-E2-KDP-ZST

Order no.	Туре	Output (per doublestroke)	Suction pipe length	Control	Protection class
52100040	PTI-E2-KDP-ZST-06-630-FKM	6 ml	630 mm	Time control	IP44
52100044	PTI-E2-KDP-ZST-06-400-FKM	6 ml	400 mm	Time control	IP44







www.timmer-pumps.com/en/ service-coagulant-pumps

tim[®] COA | Pneumatic coagulant pumps

Time control

When the pre-set time has elapsed, a pumping stroke is performed automatically and the pre-set time starts over again from the beginning.

Time storage

The pumping stroke starts automatically once the preset time has elapsed. In this operating mode the total time

consists of several individual time intervals. For example, if the total time is set to 5 minutes and the individual work process takes 1 minute, these minutes are added. Whereby the pause time between the operating processes is not included in the total time.

Basic version

The pump is not equipped with an own control valve. The function should be

controlled with an external 5/2- or 4/2-way valve. Compressed air connection of the pump: 1/8" internal thread.

Continuous stroke

The pump has integrated control valves for oscillating operation. Once the compressed air supply is switched on, the pump starts constantly pumping. The stroke speed can be adjusted via a throttle.

Technical data

Drive : pneumatic

Drive principle : self-priming - volumetric

Suction height : self-priming approx. 5 m WS

Output (with water) : 6 cm³ / doublestroke

(0,18 l/min / 10,8 l/h)

Number of Strokes (max.) : 30 strokes / min

Temperature of fluids (max.) : 70 °C

Viscosity of pumped medium (max.) : 100.000 mPas

Suction side - Connection : suction pipe (standard length 630 mm)

Pressure side - Connection : hose nozzle NW 9 mm - 3/8"

Weight : 2,5 kg

Overall length : 805 mm (other lengths on request)

Battery : 3,6 Volt Protection class : IP44

Materials

Drive housing : POM Liquid housing : POM

Suction pipe : stainless steel

Liquid seals : PU-modified, conditionally acid and

alkali resistant

Liquid valve balls : stainless steel

Electrical housing : PE

Pressure joint : POM - 9 mm hose nozzle

Suction nozzle : POM

Liquid valve seat : FKM - O-Ring

Pneumatic data

Compressed air connection : PU hose 6/4 mm G1/4"

Operating air pressure : 3 - 6 bar filtered compressed air Air consumption (max.) : 15 l/min (continuous operation)

Solenoid valve : 3/2-ways piezo valve

tim® COA | Pneumatic coagulant pumps

Additional versions of the pneumatic coagulant pumps PTI-E2-KDP-ZST

Order no.	Туре	Flow rate (per double stroke)	Suction pipe length	Control	Protection class
52100041	PTI-E2-KDP-ZST-30-630-FKM	30 ml	630 mm	Time control	IP44
52100053	PTI-E2-KDP-ZST-30-400-FKM	30 ml	400 mm	Time control	IP44
52050216	PTI-E2-KDP-ZSP-06-630-FKM	6 ml	630 mm	Time storage	IP44
52050220	PTI-E2-KDP-ZSP-06-400-FKM	6 ml	400 mm	Time storage	IP44
52050217	PTI-E2-KDP-ZSP-30-630-FKM	30 ml	630 mm	Time storage	IP44
52050222	PTI-E2-KDP-ZSP-30-400-FKM	30 ml	400 mm	Time storage	IP44
52050067	PTI-E2-KDP-G-06-630-FKM	6 ml	630 mm	Basic version	IP44
52050115	PTI-E2-KDP-G-30-630-FKM	30 ml	630 mm	Basic version	IP44
52050118	PTI-E2-KDP-G-30-400-FKM	30 ml	400 mm	Basic version	IP44
52050006	PTI-E2-KDP-OS-06-630-FKM	6 ml	630 mm	Continuous stroke	IP44
52050002	PTI-E2-KDP-OS-06-400-FKM	6 ml	400 mm	Continuous stroke	IP44

Features

- Integrated pneumatic electronic control
- Separate air and fluid parts
- High vacuum during priming
- Improved liquid conceyance
- Easy operating
- Low noise
- Cost effective

Fluids

The pump is suitable for conveying various fluids (media). Material resistance has to be examined on a case-by-case basis. We will be pleased to give you advice about the suitability in your specific application.

Accessories for PTI-E2-KDP-ZST (optional)

Suction pipes extensions (Stainless steel pipes up to max. 100 cm, suction valve)

Order no.	Туре	Extension
52060070-250-FKM	PTI-E2-ZUB-Z430-250-FKM	250 mm
52060070-330-FKM	PTI-E2-ZUB-Z430-330-FKM	330 mm
52060070-430-FKM	PTI-E2-ZUB-Z430-430-FKM	430 mm



Mounting clamp ring (pump height adjustment)

Order no.	Туре	Scope of supply
52060024	PTI-E2-ZUB-Z610-Montagering	plastic clamp, thrust piece, clamping screw



Battery (3,6 Volt)

Order no.	Туре	Service life
52030250	PTI-E2-ZUB-Z900-Battery	approx. 1 year



Wide neck barrel with reinforced lid (PE-Wide neck barrel, reinforced lid)

Order no.	Туре	Liters	Required length of suction pipe
52060034	PTI-E2-ZUB-Fass-30L	30	400 mm
52020034	PTI-E2-ZUB-Fass-60L	60	630 mm



Compressed air connection with hose (compressed air hose, nozzle for coupling DN 7)

Order no.	Туре	Hose length	Hose ø internal	Hose ø external
52060090	PTI-E2-ZUB-DLA-2M	2 m	4 mm	6 mm
52060091	PTI-E2-ZUB-DLA-5M	5 m	4 mm	6 mm



Conveying hose PVC

Order no.	Туре	Hose length	Scope of supply
52060095	PTI-E2-ZUB-Förderschlauch-2M	2 m	PVC hose15/9, hose clamp, hose nozzle, — check valve.
52060096	PTI-E2-ZUB-Förderschlauch-5M	5 m	ball valve, fully assembled



E - Dual stop valve 1/4"

Order no.	Туре	Application
52060054	PTI-E2-ZUB-Förderschlauch-2M	Holding of spray gun: pilot air is cut-off, time is interrupted.



Start-pressure valve

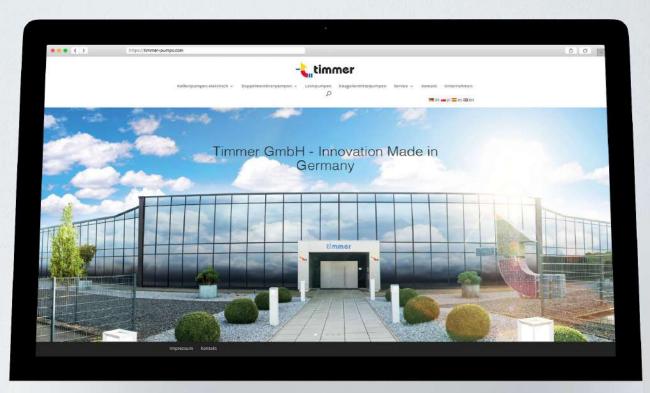
Order no	о. Туре	Application
2390000	3 PTI-E2-ZUB-STDV-32-1/4-NG	As soon as the spray gun is used, the preset time at the pump starts running.



Typical dyn. viscosities

Substance	Temperature	Viscosity (mPas)
Bee honey	40°C	2.000
Blood	37°C	4 up to 25
Printing ink	40°C	550 up to 2.200
Liquid egg	45°C	150
Liquid soap	60°C	85
Fruit juice	20°C	50
Vegetable soup	20°C	430
Glucose	25°C	4.300 up to 6.800
Glycol	20°C	40
Glycerin 100%	20°C	1.500
Glycerin 100%	0°C	12.100
Hand cream	20°C	8.000
Yogurt	40°C	150
Jam	20°C	8.500
Coatings (25% of pigments)	20°C	3.000
Liqueurs	20°C	10 up to 100
Milk	20°C	2
Engine Oil SAE 15W40	20°C	390
Engine Oil SAE 15W40	-15°C	3.000
Sodium hydroxide 50%	20°C	45
Olive oil	40°C	40
Petroleum	20°C	0,65
Mercury	20°C	1,55
Shampoo	20°C	3.000
Syrup	20°C	100.000
Tomato ketchup	30°C	1.000
Water	20°C	1
Water-based paint	20°C	900
Toothpaste	40°C	70.000





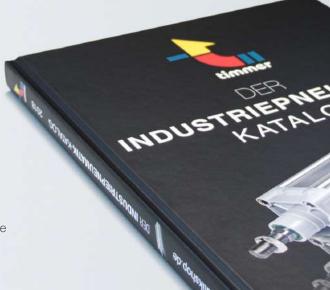








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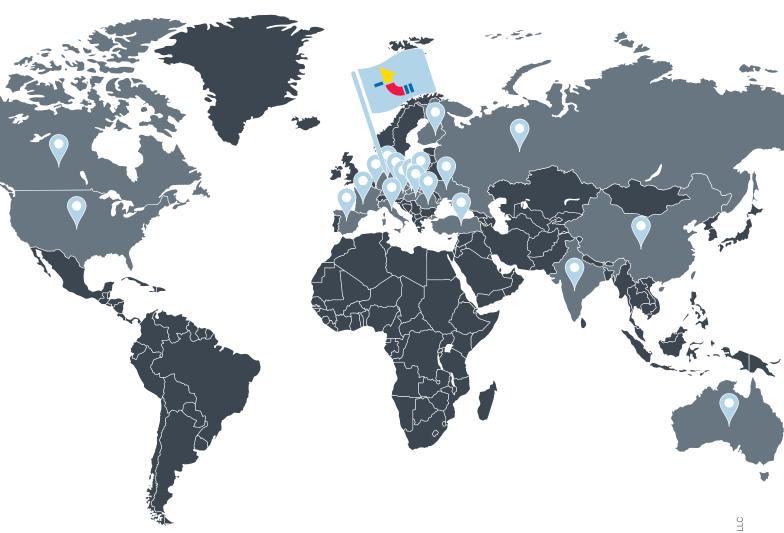
PUMPS

Personal Notes

Personal Notes PUMPS

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